ACO ROAD

TraffikDrain

up to 2,788 psi

Typical Applications

- Urban areas
- Highways
- Interstates
- State roads

2 anti-lift / anti-shunt lugs per half meter grate

Polymer concrete channel body with 0.6% sloping invert - up to 196'-10" continuous slope

4" internal width trench -

Ductile iron 'USA Made' grate - provides 60% open area 38.92 sq. in. per linear foot Available either 'fixed' or removable

2 bolts per half meter grates for removable grate option

Integral ductile iron wearing edge rail

Strengthening ribs and concrete frost 'key' anchors

TraffikDrain combines the benefits of a standard grated trench drain with a high capacity intake grate and high volume pipe connections. This ensures maximum water intake through the grate and helps drain road surfaces as quickly as possible, minimizing ponding and the subsequent danger this creates for road users.

Sloping units offer up to 196.8ft of continuous slope with out the need for sidewalls, enabling excellent hydraulics and long runs between outlets.

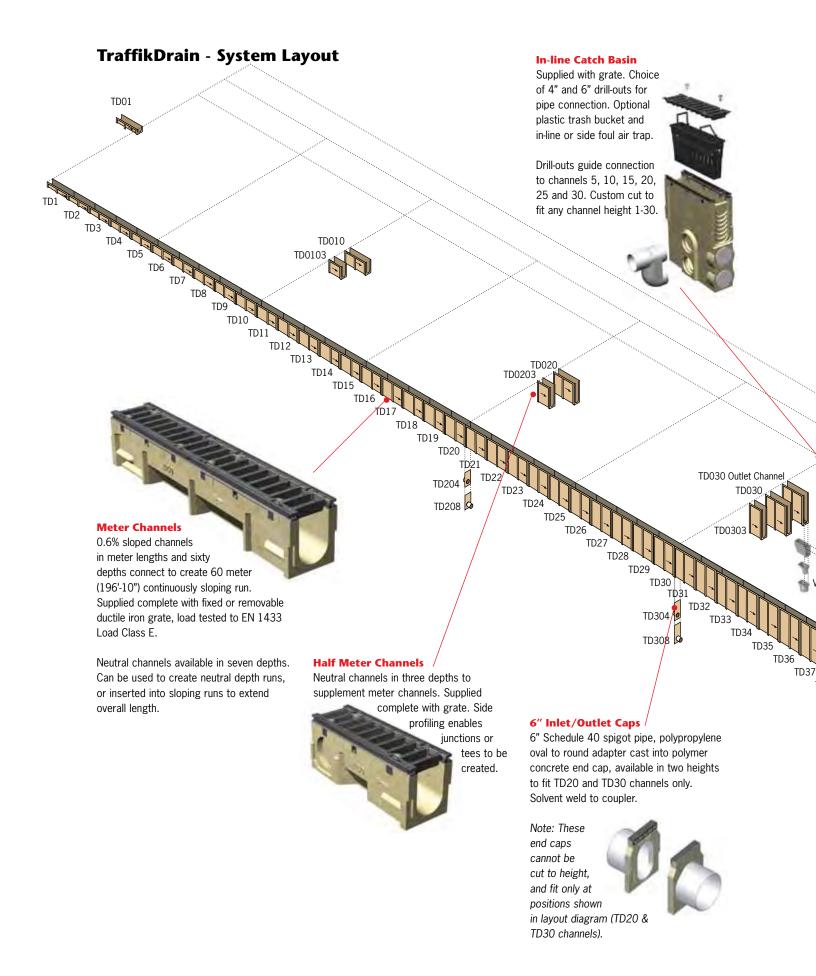
Compact size and shallow excavation reduces disruption to traffic (vehicular or pedestrian) and buried utilities, during installation.

The system is available with either a 'fixed' grate or removable option.



Grated 4" trench drain with high capacity intake grates and high capacity pipe connections.







600 Series Catch Basin

Supplied complete with 4-bolt ductile iron grate. Choice of 4", 6" and 8" drill-outs for pipe connection. Choice of deep or short base to suit site inverts and hydraulic requirements. Available with optional plastic trash bucket.



Drill-outs guide connection to channels 5, 10, 15, 20, 25 and 30. Custom cut end wall to fit any channel height 1-30.

Closing/4" Inlet/Outlet Cap

Manufactured from black ABS to complement edge rail. Guides aid cutting to correct height. 4" bell end connection to Schedule 40 pipe. Seal using PVC-ABS cement.

Note: Only fits 1-30 channels; for depth 1-10 channels ACO recommends removal of bell end to ensure adequate pavement material coverage.

Outlet Channel

A neutral depth, meter long channel with open base for the deepest half meter. Fits after TD30, TD40, TD50 and TD60 channels only. Used with the flume outlets to provide high capacity output from the system (900 to 2,809 GPM).



Horizontal Flume Outlet - 8" or 12"

'ertical Flume Outlet - 8" or 12"

TD41 TD42 TD43 TD44

TD39 TD40

End cap

Series 600

TD040 Outlet Channel

TD45 TD46 TD47

Vertical Flume Outlet - 8" or 12"

Horizontal Flume Outlet - 8" or 12"

TD050 Outlet Channel

Horizontal Flume Outlet - 8" or 12"

TD51
TD52
TD53
TD54
TD55
TD56
TD57
TD57

TD58 TD59

TD60

Flume Outlets

Large high capacity polypropylene outlet for connection into a collector line or catch basin. Fits to base of outlet channels. Available as 8" or 12" Schedule 40 vertical or horizontal.

Seal unit to channel using silicone and to pipe system using flexible sealant.

Vertical



TD060 Outlet Channel

Horizontal Flume Outlet - 8" or 12"

Vertical Flume Outlet - 8" or 12"



Grates and Grate Security



Grates are 'Made in USA' and manufactured from ductile iron. They are tested to load class E600 as defined by EN 1433 /DIN 19580 and are able to withstand 2,788psi.

Grates provide a 60% open area - 38.92 sq. in. per linear foot.

Removable Grate Option



An integrally cast-in rail provides maximum strength and protection for channel body. Shock absorbing widgets, with M10 stainless steel nuts, are fitted in rail to provide threaded lock-down for grate bolts. Two bolts per half meter are required to lock grate to the channel.



'Anti-shunt' lugs cast into the edge rail fit to recesses in grate to prevent longitudinal movement. Lugs also prevent grates from lifting, which, when combined with the two M10 locking bolts, provides four points of capture per grate.

Non-Removable Grate Option



For applications requiring a grate that is 'permenantly' integrated into the channel body, TraffikDrain can be supplied, in all sizes, with grates that are permenantly fixed during manufacture. Each grate is held by 2 sprung steel pins inserted horizontally through the ductile iron frame cast into the body and through the side wall of the grate.

If at a later date the grate needs to be removed the pins can be cut with an appropriate metal cutting saw. Grates can be removed and reinsted as bolted grates if required.

TraffikDrain - Parts Table

Description	Part No		Length		Invert Depth - female		Invert Depth - male		Weight
	Grated	NRG ²	inches	mm	inches	mm	inches	mm	lbs
TD01 Neutral channel	96105	05400	39.37	1000	4.41	112	4.41	112	62.7
TD1 Sloping channel	96111	05401	39.37	1000	4.41	112	4.65	118	63.8
TD2 Sloping channel	96128	05402	39.37	1000	4.65	118	4.88	124	64.8
TD3 Sloping channel	96134	05403	39.37	1000	4.88	124	5.12	130	65.8
TD4 Sloping channel	96140	05404	39.37	1000	5.12	130	5.35	136	66.8
TD5 Sloping channel	96153	05405	39.37	1000	5.35	136	5.59	142	67.8
TD6 Sloping channel	96162	05406	39.37	1000	5.59	142	5.83	148	68.9
TD7 Sloping channel	96176	05407	39.37	1000	5.83	148	6.06	154	69.9
TD8 Sloping channel	96189	05408	39.37	1000	6.06	154	6.30	160	70.9
TD9 Sloping channel	96191 96206	05409 05410	39.37 39.37	1000 1000	6.30 6.54	160 166	6.54 6.77	166 172	71.9 72.9
TD10 Sloping channel TD010 Neutral channel	96218	05410	39.37 39.37	1000 1000	6.77	172	6.77 6.77	172 172	72.9 73.4
TD010 Neutral channel	96221	05435	19.69	500	6.77	172	6.77	172	38.4
TD11 Sloping channel	96234	05411	39.37	1000	6.77	172	7.01	178	73.9
TD12 Sloping channel	96245	05412	39.37	1000	7.01	178	7.24	184	74.9
TD13 Sloping channel	96252	05413	39.37	1000	7.24	184	7.48	190	75.9
TD14 Sloping channel	96269	05414	39.37	1000	7.48	190	7.72	196	76.9
TD15 Sloping channel	96277	05415	39.37	1000	7.72	196	7.95	202	77.9
TD16 Sloping channel	96283	05416	39.37	1000	7.95	202	8.19	208	79.0
TD17 Sloping channel	96295	05417	39.37	1000	8.19	208	8.43	214	80.0
TD18 Sloping channel	96301	05418	39.37	1000	8.43	214	8.66	220	81.0
TD19 Sloping channel	96316	05419	39.37	1000	8.66	220	8.90	226	82.0
TD20 Sloping channel	96329	05420	39.37	1000	8.90	226	9.13	232	83.0
TD020 Neutral channel	96337	05433	39.37	1000	9.13	232	9.13	232	83.6
TD0203 Neutral channel	96342	05436	19.69	500	9.13	232	9.13	232	42.2
TD21 Sloping channel	96351	05421	39.37	1000	9.13	232	9.37	238	84.0
TD22 Sloping channel TD23 Sloping channel	96364 96376	05422 05423	39.37 39.37	1000 1000	9.37 9.61	238	9.61 9.84	244 250	85.0 86.0
TD24 Sloping channel	96385	05423	39.37	1000	9.84	244 250	10.08	250 256	87.0
TD25 Sloping channel	96398	05425	39.37	1000	10.08	256	10.31	262	88.0
TD26 Sloping channel	96403	05426	39.37	1000	10.31	262	10.55	268	89.1
TD27 Sloping channel	96411	05427	39.37	1000	10.55	268	10.79	274	90.1
TD28 Sloping channel	96429	05428	39.37	1000	10.79	274	11.02	280	91.1
TD29 Sloping channel	96434	05429	39.37	1000	11.02	280	11.26	286	92.1
TD30 Sloping channel	96447	05430	39.37	1000	11.26	286	11.50	292	93.1
TD030 Neutral channel	96456	05434	39.37	1000	11.50	292	11.50	292	95.4
TD0303 Neutral channel	96462	05437	19.69	500	11.50	292	11.50	292	46.4
TD030 Outlet channel	96448	05375	39.37	1000	11.50	292	11.50	292	90.0
TD31 Sloping Trench	96253	05481	39.37	1000	11.50	292	11.73	298	98.4
TD32 Sloping Trench	96257	05482	39.37	1000	11.73	298	11.97	304	101.0
TD33 Sloping Trench	96259	05483	39.37	1000	11.97	304	12.20	310	103.6
TD34 Sloping Trench	96262 96265	05484 05487	39.37 39.37	1000 1000	12.20 12.44	310	12.44 12.68	316 322	106.2 106.4
TD35 Sloping Trench TD36 Sloping Trench	96268	05488	39.37	1000	12.68	316 322	12.00	328	100.4
TD37 Sloping Trench	96271	05489	39.37	1000	12.91	328	13.15	334	107.3
TD38 Sloping Trench	96275	05490	39.37	1000	13.15	334	13.39	340	111.0
TD39 Sloping Trench	96278	05491	39.37	1000	13.39	340	13.62	346	112.8
TD40 Sloping Trench	96286	05492	39.37	1000	13.62	346	13.86	352	114.9
TD40 Neutral Trench	96390	05372	39.37	1000	13.86	352	13.86	352	114.4
TD40 Outlet Trench	96454	05376	39.37	1000	13.86	352	13.86	352	114.4
TD41 Sloping Trench	96290	05380	39.37	1000	13.86	352	14.09	358	117.4
TD42 Sloping Trench	96297	05381	39.37	1000	14.09	358	14.33	364	118.8
TD43 Sloping Trench	96305	05382	39.37	1000	14.33	364	14.57	370	120.2
TD44 Sloping Trench	96308	05383	39.37	1000	14.57	370	14.80	376	121.6
TD45 Sloping Trench	96313	05384	39.37	1000	14.80	376	15.04	382	122.9
TD46 Sloping Trench	96319	05385	39.37	1000	15.04	382	15.28	388	125.4
TD47 Sloping Trench TD48 Sloping Trench	96326 96331	05386 05387	39.37 39.37	1000 1000	15.28 15.51	388 394	15.51 15.75	394 400	127.0 128.6
TD49 Sloping Trench	96338	05388	39.37	1000	15.75	400	15.75	406	130.2
TD50 Sloping Trench	96340	05389	39.37	1000	15.75	406	16.22	412	130.2
TD50 Neutral Trench	96395	05373	39.37	1000	16.22	412	16.22	412	131.4
TD50 Outlet Trench	96453	05377	39.37	1000	16.22	412	16.22	412	131.4
TD51 Sloping Trench	96349	05390	39.37	1000	16.22	412	16.46	418	135.4
TD52 Sloping Trench	96353	05391	39.37	1000	16.46	418	16.69	424	136.6
TD53 Sloping Trench	96357	05392	39.37	1000	16.69	424	16.93	430	137.8
TD54 Sloping Trench	96362	05393	39.37	1000	16.93	430	17.17	436	139.0
TD55 Sloping Trench	96368	05394	39.37	1000	17.17	436	17.40	442	139.9
TD56 Sloping Trench	96374	05395	39.37	1000	17.40	442	17.64	448	143.9
TD57 Sloping Trench	96375	05396	39.37	1000	17.64	448	17.87	454	145.5
TD58 Sloping Trench	96382	05397	39.37	1000	17.87	454	18.11	460	147.1
TD59 Sloping Trench	96386	05398	39.37	1000	18.11	460 466	18.35	466	148.7
TD60 Sloping Trench TD60 Neutral Trench	96394 96397	05399 05374	39.37 39.37	1000 1000	18.35 18.58	466 472	18.58 18.58	472 472	150.3 149.4

Accessories continued overleaf.

TraffikDrain ACO ROAD

Description	Part	Length		Invert Depth - female		Invert Depth - male		Weight
	No	inches	mm	inches	mm	inches	mm	lbs
In-line Catch Basin								
TD900 In-line catch basin Type 900 trash bucket Foul air trap	96478 01498 90854	19.69	500 - -	24.00	610 - -	24.00	610 - -	96.5 1.1 1.2
Accessories								
Type 824 4" - 6" outlet adapter	95140	-	-	-	-	-	-	1.1
Flume outlet - 8" vertical Flume outlet kit - 8" horizontal Flume outlet - 12" vertical Flume outlet kit - 12" horizontal	95279 95290 95285 95287	-	- - -	-	- - -	-	- - - -	2.4 7.5 4.5 9.6
Closing/4" Inlet/Outlet cap TD204-6 6" Inlet cap TD208-6 6" Outlet cap TD304-6 6" Inlet cap TD308-6 6" Outlet cap	95063 93903 97048 93905 97052	- - - -	- - - -	9.13 - 11.50	- 232 - 292	9.13 - 11.50	232 - 292	0.4 4.8 4.8 6.1 6.1
TD100 installation device - joint clamp TD100 installation device - hanger clip	95286 95289	22.25	565 -	-	-	-	- -	3.3 0.6

Notes:

- 1. TraffikDrain is sold complete, i.e., channel with grate & bolts. For replacement bolts order Part No. 95526 (bolt) and 95525 (washer).
- 2. NRG non-removable grate. Catch basin has removable grate to allow access to pipework
- 2. Add nominal 1" (25mm) to invert depth for overall trench unit depth.
- 3. Preformed 4" dia. & 6" flumed drill-out outlet cast on underside of every channel (except outlet channel 96448).
- 4. Closing/4" inlet/outlet cap can be cut down to suit all channels.
- 5. 6" Inlet & outlet caps cannot be cut to size.

Other ACO Road Products

- HighwayDrain 8" internal width monolithic trench drain
- CurbDrain monolithic curb and drain unit
- BridgeDrain 8" internal width fiberglass bridge scupper

ACO Polymer Products, Inc.

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